

Torelina™ A610MG1 PPS

TECHNICAL DATA

Product Description

High filler, High flow, Low flash

Uses

- Automotive Applications
- Automotive Under the Hood
- Consumer Applications
- Electrical Housing
- Insulation
- Valves/Valve Parts

Processing Method

- Injection Molding

ISO Designation

- >PPS-(GF+MD)65<

Type

- PPS/GF+Mineral filler reinforced

ASTM & ISO Properties

Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.96	g/cm ³	ISO 1183
Spiral Flow ¹	110	mm	Internal Method
Molding Shrinkage ²			Internal Method
Across Flow : 3.00 mm	0.60	%	
Flow : 3.00 mm	0.20	%	
Water Absorption ³ (24 hr, 23°C)	0.020	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (23°C)	150	MPa	ISO 527-2
Tensile Strain (Break, 23°C)	1.0	%	ISO 527-2
Flexural Modulus (23°C)	20000	MPa	ISO 178
Flexural Stress (23°C)	240	MPa	ISO 178
Shear Strength (23°C)	60	MPa	JIS K7214
Taber Abrasion Resistance (1000 Cycles)	70	mg	ISO 9352
Coefficient of Friction - vs. Metal	0.30		
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	9.0	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	22.0	kJ/m ²	ISO 179
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	123		ISO 2039-2
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 1.8 MPa, Unannealed	> 260	°C	ISO 75-2/A
Melting Temperature	278	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow	1.8	cm ³ -5/cm/°C	
Transverse	2.7	cm ³ -5/cm/°C	
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+14	ohms·m	IEC 60093
Electric Strength	22	kV/mm	IEC 60243-1
Dielectric Constant (23°C, 1 MHz)	4.9		IEC 60250
Dissipation Factor (23°C, 1 MHz)	0.002		IEC 60250
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.73 mm)	V-0		UL 94



Toray, Inc.

